

PACIFIC LABELING & INTEGRATION



Vacuum Conveyor

Manual





SUPPORT?

PACIFIC LABELING & INTEGRATION



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Mechanical Components

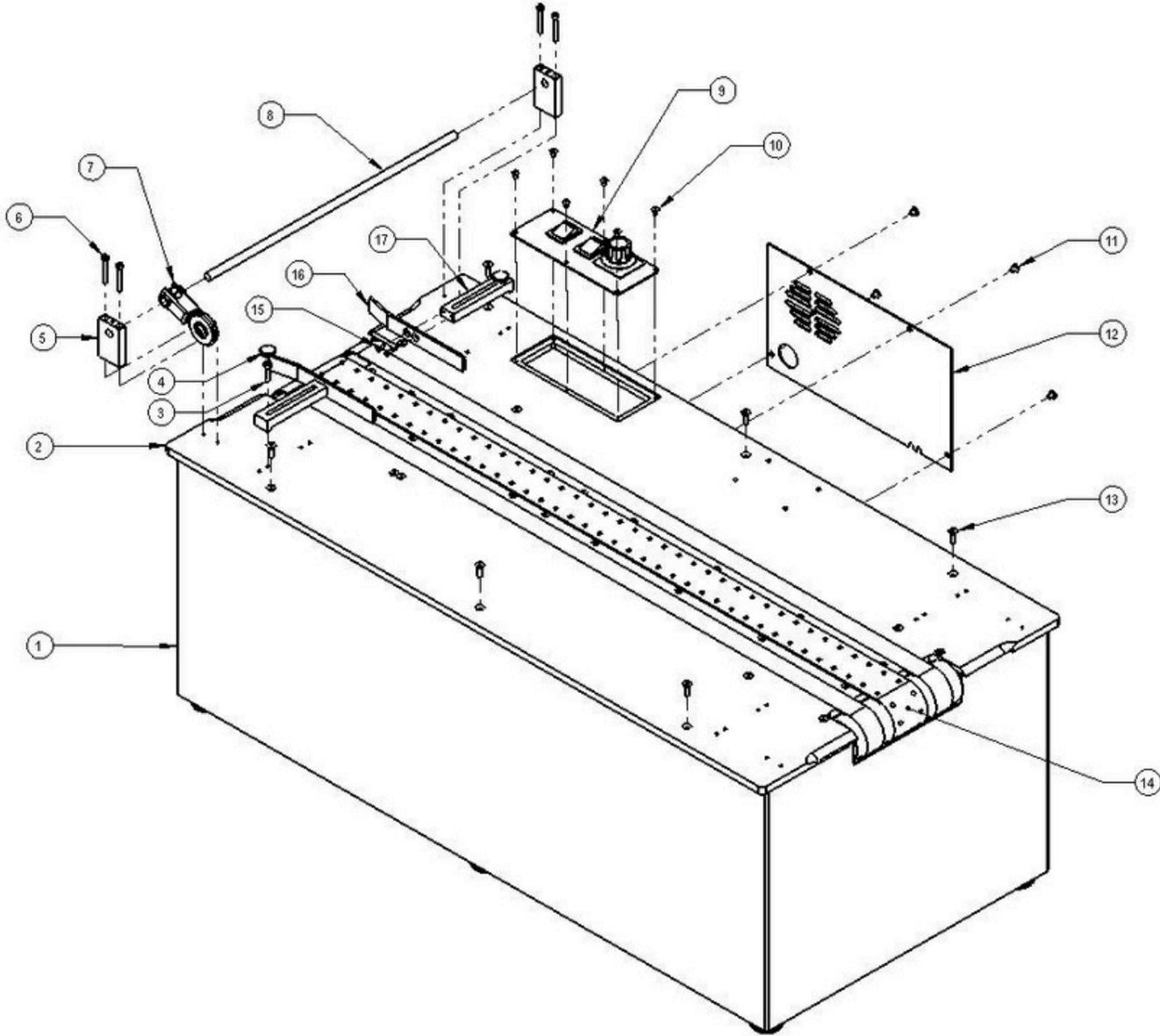


FIG. 1 Assembly Exterior Top

Assembly Exterior Top

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905118	CHASSIS MAIN 10X13 16"	1
2	905119	PLATE TOP 10X13 16"	1
3	905236	10-24 X ¾ SHCS BLK	2
4	906289	KNOB THUMB SCREW #10	2
5	905120	BRKT RLR STAND OFF	2
6	905237	8-32 X 1-1/4 SHCS BLK	4
7	906290	ASSY RLR HOLD DOWN	1
8	905121	SHAFT RLR INPUT FEED	1
9	906291	ASSY PLATE SWITCH IVB	1
10	905198	8-32 X ¼ BHCS BLK	6
11	905201	10-32 X ¼ BHCS BLK	4
12	905122	PANEL REAR	1
13	905240	10-32 X 5/8 FHCS BLK	6
14	905123	BELT TRANSPORT EXT 10X13 SET	1
15	905241	8-32 X 3/8 FHCS BLK	4
16	905124	GUIDE ENTRY ADJUST	2
17	905125	BRKT SIDE GUIDE ADJ 10X13	2

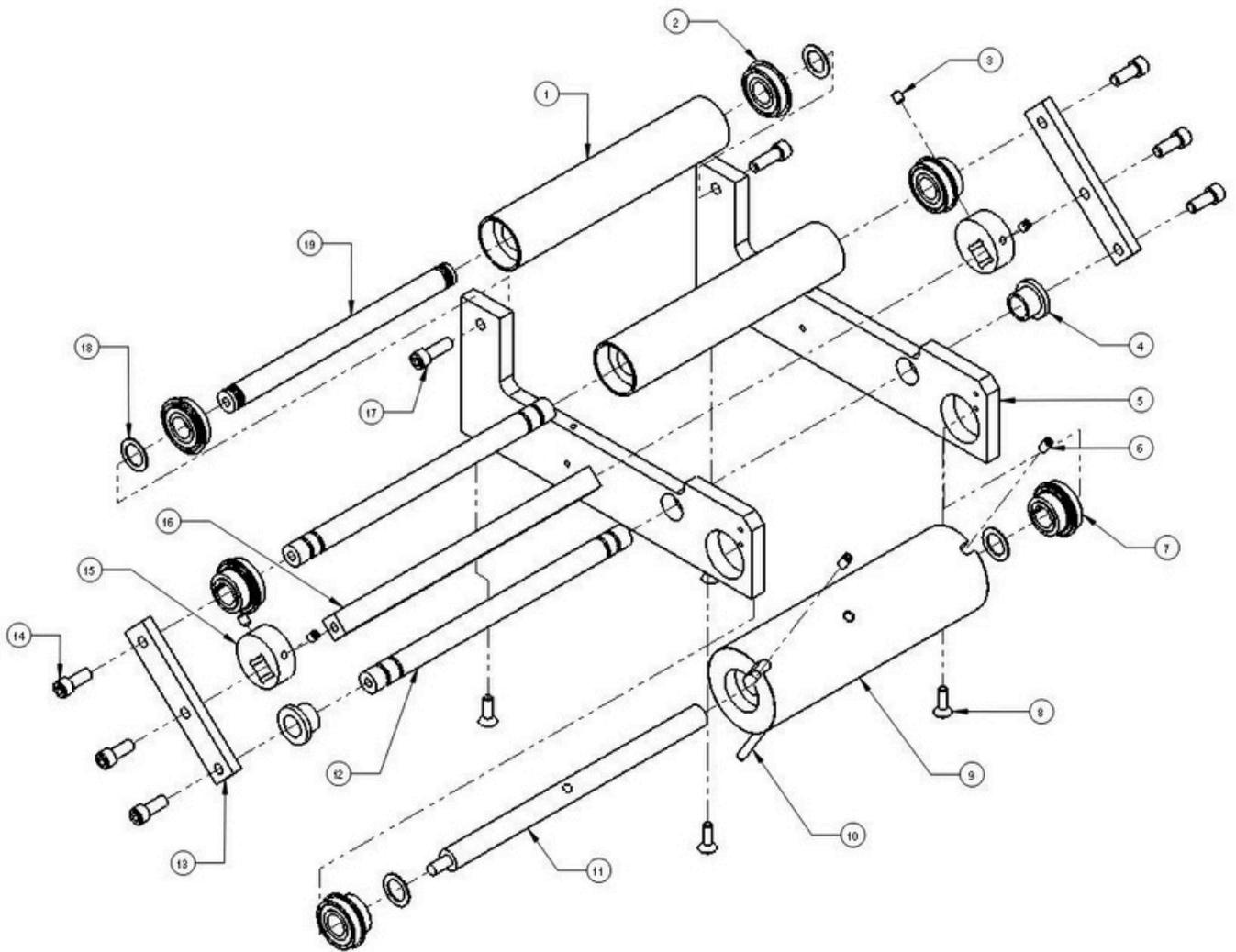


FIG. 2 Assembly Drive Input

Assembly Drive Input

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905132	ROLLER BELT TENSION 10X13	2
2	905133	BEARING SEALED ½ X 1-1/8 RNG	2
3	905134	10-24 ¼ SOC SET CUP PT	4
4	905135	BUSHING FLANGED	2
5	905136	PLATE INPUT LH/RH	2
6	905137	10-32 X 3/8 SOC SET CUP PT	2
7	905138	BRG SEALED ½ X 1-1/8 W/ COLLAR	2
8	905139	10-24 X 5/8 FHCS BLK	4
9	905140	ROLLER BELT DR FLAT 10X13	1
10	905141	3/16 x 1-1/2 SPR PIN BL	1
11	905142	SHAFT RLR DRIVEN ENCODER 10X13	1
12	905143	SHAFT PVT/RLR IDLER 10X13	2
13	905144	ARM BELT TENSION	2
14	905145	14-20 X 5/8 SHC BLK	6
15	905146	CAM TENSIONER ECCENTRIC	2
16	905147	SHAFT CAM MTG SQ 10X13	1
17	905148	¼ X ¾ SHC BLK	2
18	905149	½ X ¾ X .031 SHIM ROUND	4
19	905150	SHAFT ROLLER IDLER 10X13	1

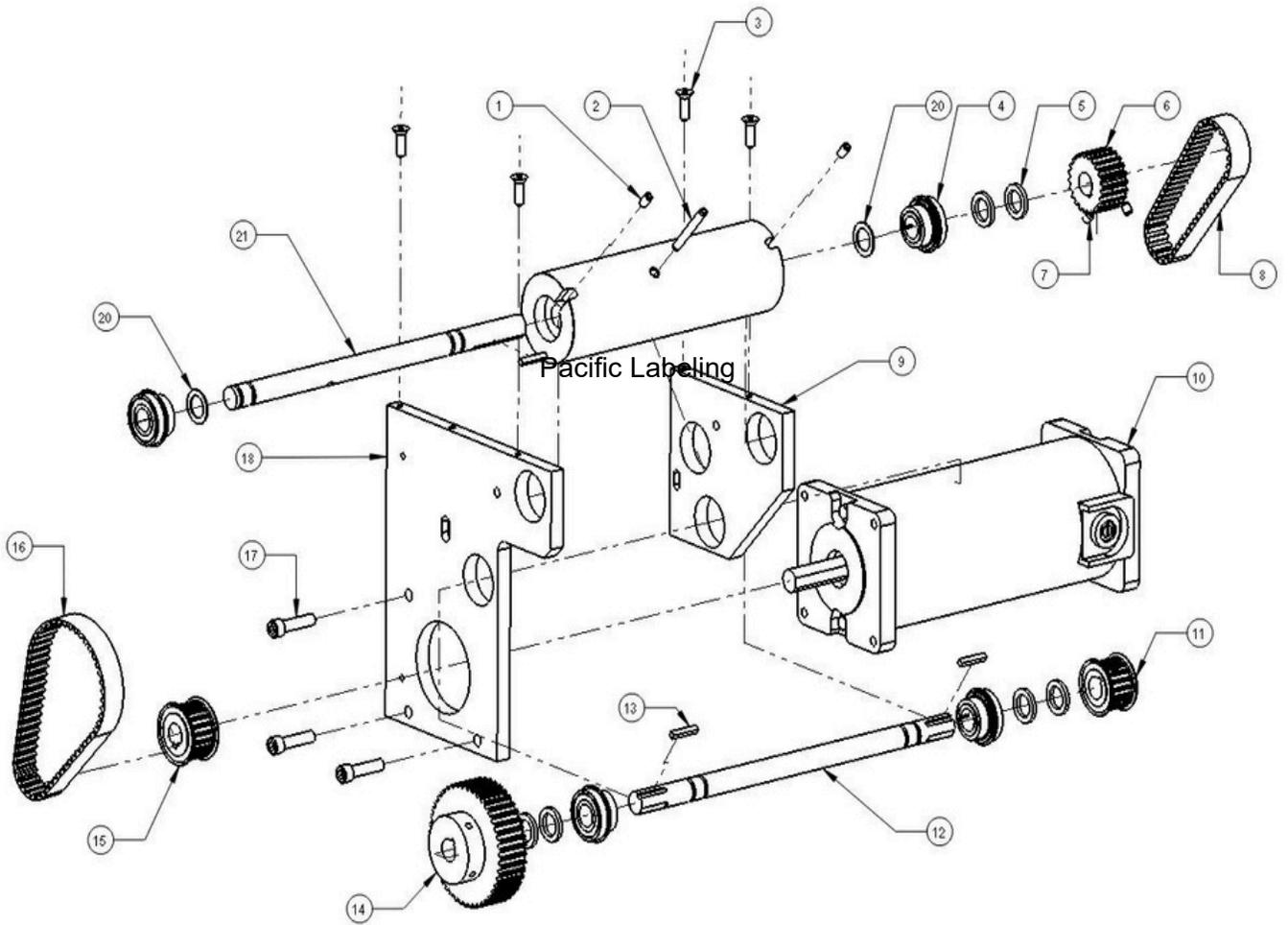


FIG. 3 Assembly Drive Output

Assembly Drive Output

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905137	10-32 X 3/8 SOC SET CUP PT	2
2	905141	3/16 X 1-1/2 SPR PIN BL	1
3	905139	10-24 X 5/8 FHCS BLK	4
4	905138	BRG SEALED ½ X 1-1/8 W/ COLLAR	4
5	906292	½ X ¾ X .093 SHIM ROUND	6
6	905152	PULLEY TIMING 22HTD MACHINED	1
7	905153	10-32 X ¼ SOC SET PT CUP	2
8	905154	BELT TIMING HTD 5M51	1
9	905155	PLATE OUTPUT LH	1
10	905156	MOTOR DRIVE 90 VDC 1/6 HP	1
11	905157	PULLEY TIMING 18HTD W/O HUB	1
12	905158	SHAFT JACK 10X13	1
13	905159	1/8 X 1/8 X ¾ KEY	3
14	905160	PULLEY TIMING 44HTD W/ HUB	1
15	905161	PULLEY TIMING 20HTD W/O HUB	1
16	905162	BELT TIMING HTD 5M60	1
17	905163	¼-20 X 1 SHCS BLK	3
18	905164	PLATE OUTPUT RH	1
19	905140	ROLLER BELT DR FLAT 10X13	1
20	905149	½ X ¾ X .031 SHIM ROUND	2
21	905166	SHAFT ROLLER DRIVEN	1

Assembly Vacuum Chamber

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905182	10-24 X 3/8 BHC BL	8
2	905183	PIPE 3/4 PVC 4-3/4"L	1
3	905184	PIPE ELBOW 90° 3/4 PVC	1
4	905185	PIPE 3/4 PVC 3.0"L	1
5	905186	8-32 X 5/8 FSH BL	16
6	905187	PLATE VACUUM MANIFOLD EXT	1
7	905188	PIPE 3/4 PVC THREADED 13"L	1
8	905189	TUBE PVC CLEAR 1" X 4-5/8"L	1
9	905190	PIPE T 3/4 PVC	1
10	905191	PIPE 3/4 PVC THREADED 3-3/4"L	1
11	905192	PLATE MANIFOLD INLET	2
12	905193	PLATE VACUUM MANIFOLD	1

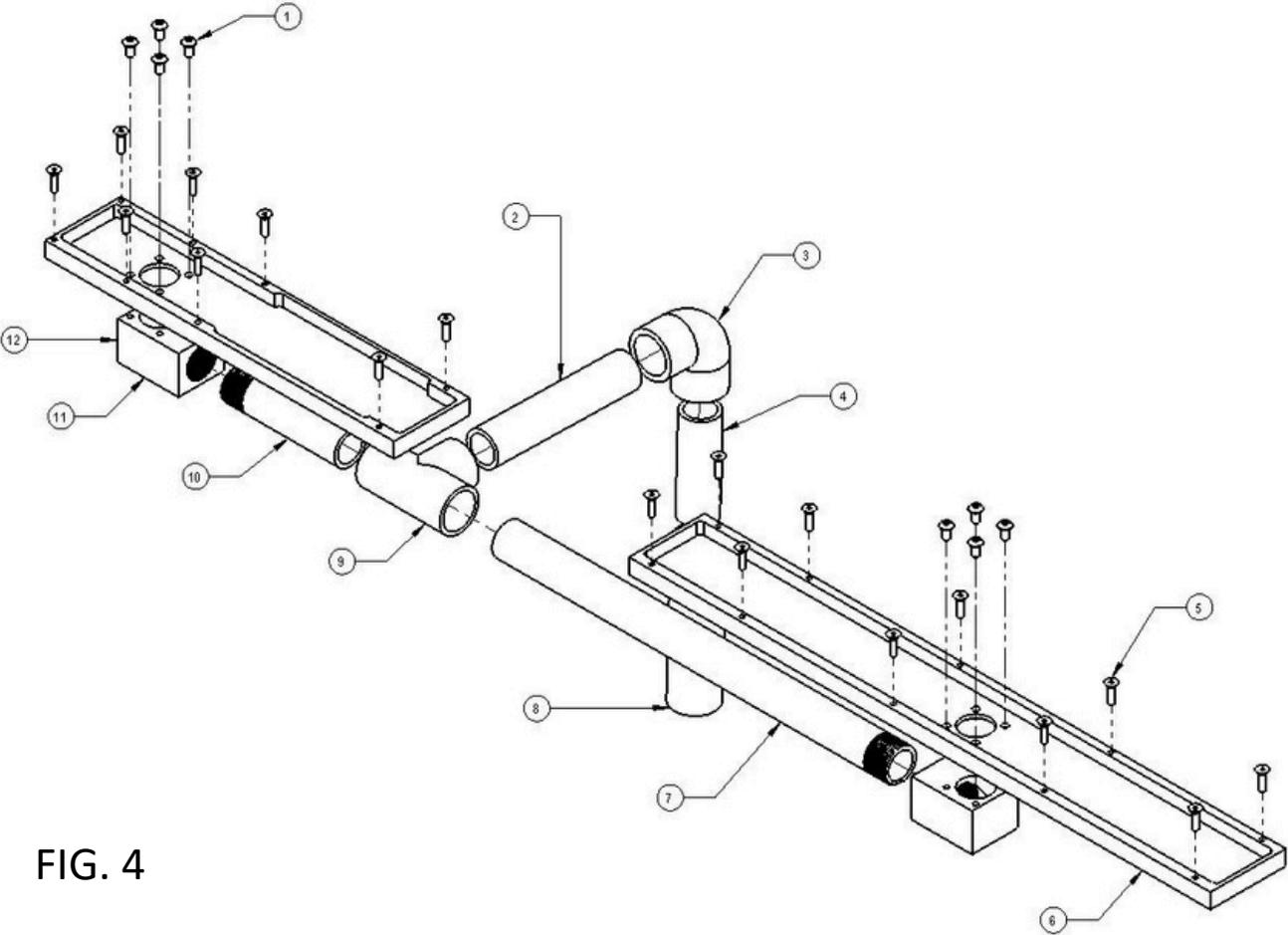


FIG. 4

Assembly Plate Switch IVB W/Rheostat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905194	PLATE SWITCH IVB 10x13 W/RHEOSTAT	1
2	905195	RHEOSTST VARIABLE 5K	1
3	905196	KIT FACE PLATE & KNOB	1
4	905197	SWITCH ROCKER DPDT ON/ON BLK	2
5	905198	8-32 X 1/4 BHCS BLK	4

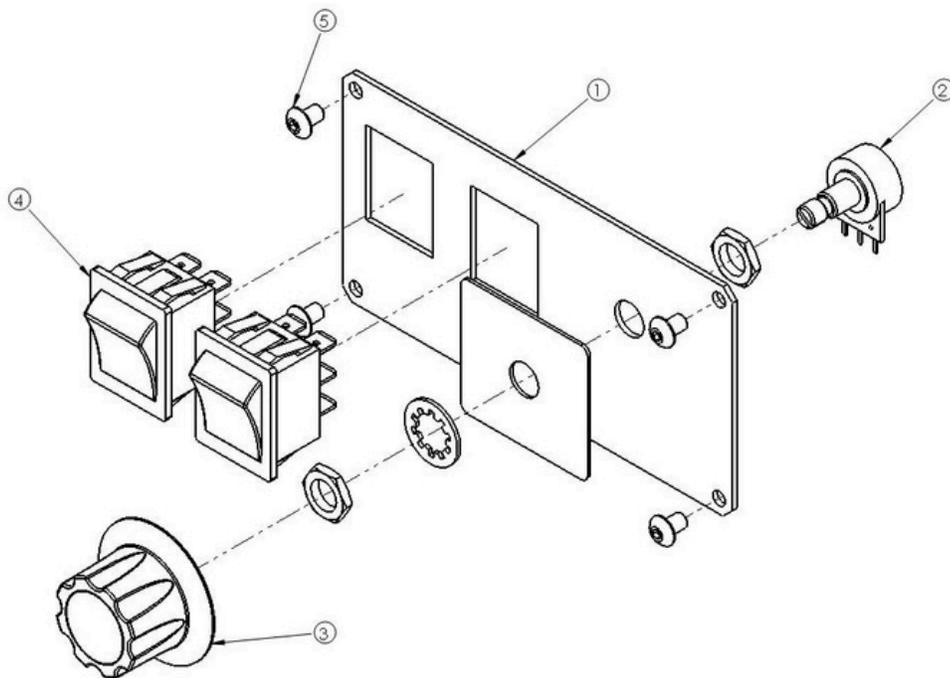


FIG. 5

Assembly Power Panel

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905199	PANEL RECEPTICLE	1
2	905200	INLET AC W/SWITCH	1
3	905201	10-32 X 1/4 BHCS BLK	4
4	905202	HOLDER FUSE PANEL MOUNT	2
5	905203	FUSE GLASS 5 AMP	1
6	905204	FUSE GLASS 10 AMP	1
7	905205	OUTLET POWER AC	2

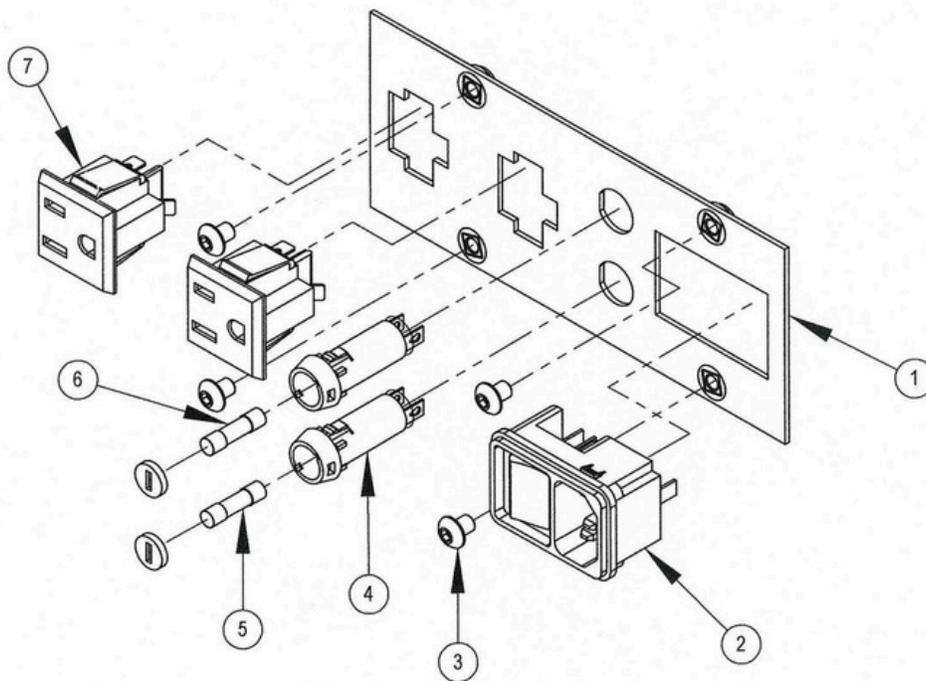


FIG. 6

Assembly Bottom

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905118	CHASSIS MAIN 10X13 16"	1
2	905210	6-32 X 5/8 SHCS BLK	2
3	905211	BLOCK TERMINAL SURFACE MOUNT	1
4	905212	8-32 X 1/2 SHCS BLK	2
5	905213	3/8-16 X 3/4 BOLT W/ LOCKING FL	2
6	905214	MOTOR BLOWER FUJI 115 VAC	1
7	905215	ASSY WIRE HARNESS	1
8	905216	3/8-16 NUT JAM Z	6
9	905217	BRACKET SIDE GUIDE ADJ	6
10	905218	BRACKET WIRE HARNESS PLUG MTG	1
11	905219	8-32 X 3/8 SHCS BLK	2
12	905220	CONTROLLER MOTOR DRIVE DC	1

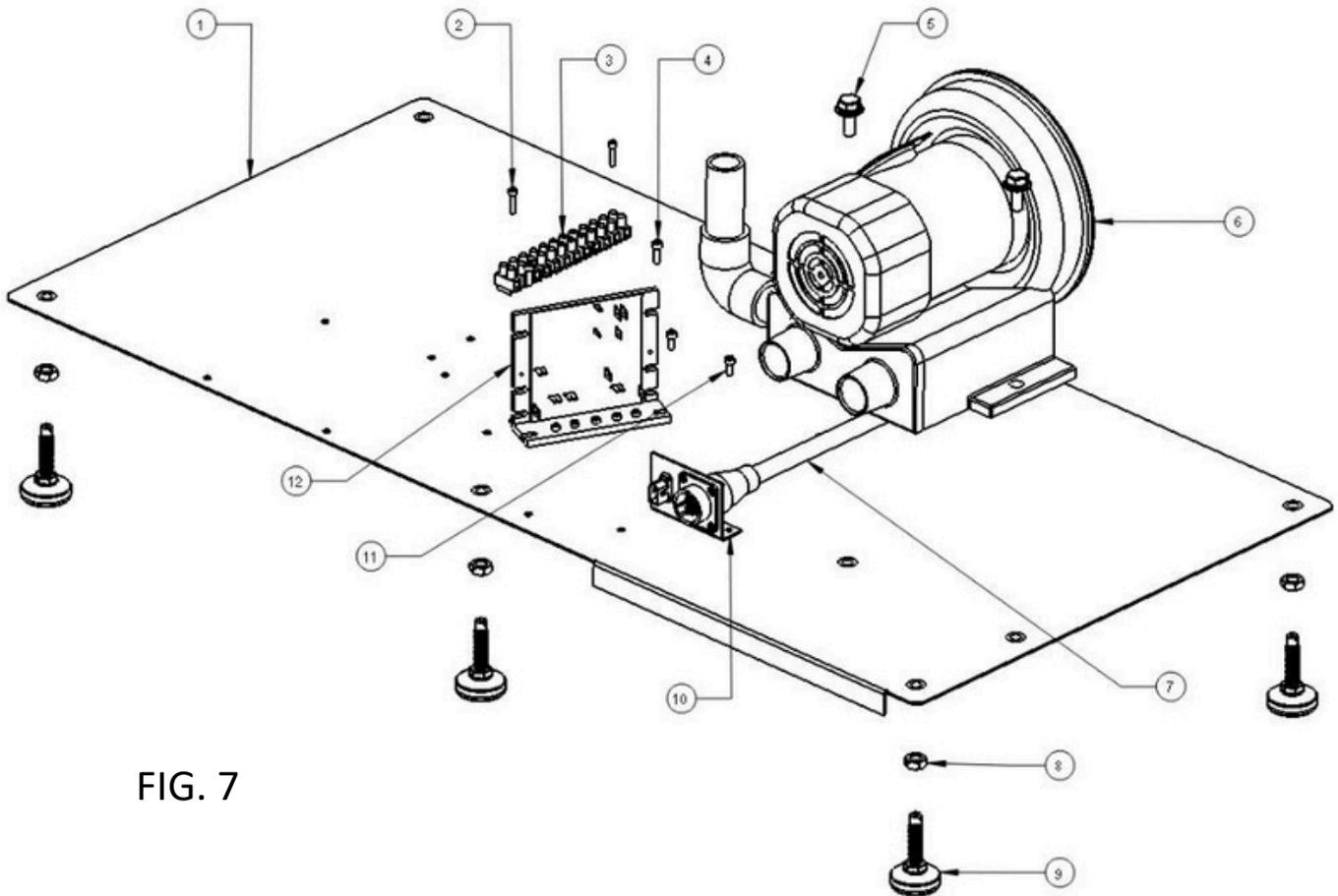


FIG. 7

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Assembly Roller Input Feed

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905221	ARM ROLLER INPUT FEED	1
2	905222	BUSHING ARM INPUT FEED RLR	2
3	905223	¼ WASHER Z	1
4	905224	¼ WASHER LOCK Z	1
5	905225	BEARING ROLLER R-4 DBL SEAL	1
6	905226	ROLLER INPUT FEED	1
7	905227	¼-20 X 5/8 BHCS BLK	1
8	905228	8-32 X 3/8 BHCS BLK	1
9	905229	COLLAR INPUT FEED ROLLER	1
10	905230	¼-20 X 3/8 SOC SET FP	1
11	905231	SPRING EXTENSION	1
12	905232	O-RING SQUARE INPUT FEED RLR	1
13	905233	8-32 NUT Z	1
14	905234	¼-20 JAM NUT Z	1
15	905235	SHAFT ROLLER INPUT FEED	1

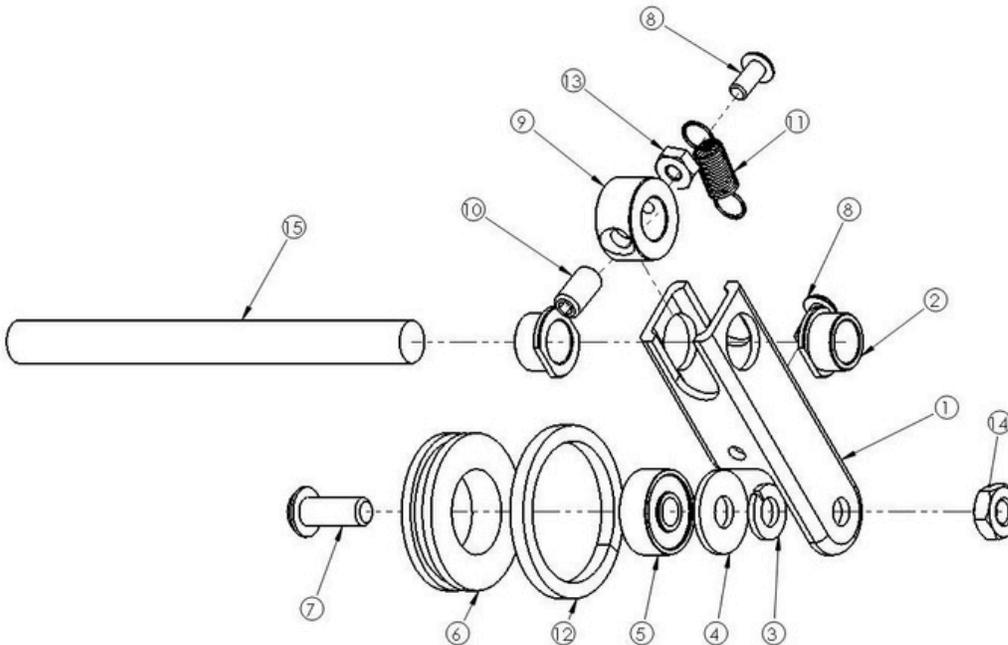
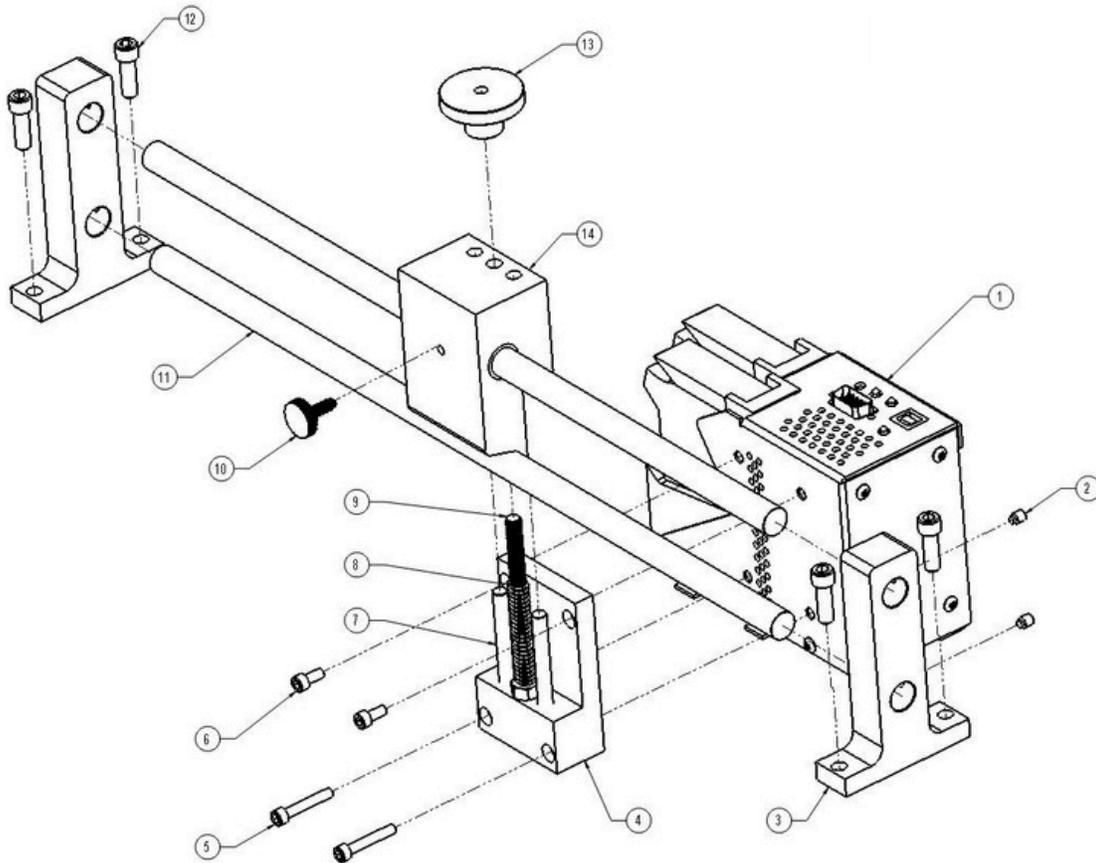


FIG. 8

Assembly Print Head Bridge Components

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	905285	ASSY PRINT HEAD 1" PAL	1
2	905274	10-24 X ¼ SOC SET G	4
3	905275	BRACKET SHAFT SUPPORT	2
4	905276	BRACKET MOUNTING	1
5	906277	8-32 X ¾ SHCS BLK	2
6	905219	8-32 X 3/8 SHCS BLK	2
7	905278	¼ X 2-3/4 PIN DOWELL	2
8	905279	SPRING COMPRESSION	1
9	905280	SHAFT THREADED	1
10	905281	10-32 X 3/8 SHC BRASS TIP	1
11	9052382	SHAFT CROSS 16"	2
12	905148	¼-20 X ¾ SHCS BLK	4
13	905283	KNOB THREADED ADJ	1
14	905284	BRACKET PIVOT PRINT HD	1
***	905285	ENCODER	1
***	905286	ASSY USB CABLE	1
***	905287	ASSY MALE/FEMALE 30"	1
***	905288	SENSOR INPUT PNP (TABLE TOP)	1





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